



Pipe Wrap Primer

- **PASCO** Pipe Primer is a quick drying rubber base primer that permeates pits and irregularities on the pipe surface and prepares the metal for tape application.
- **PASCO** Pipe Primer is made to be compatible with the adhesives on **PASCO** Pipe Protection Tape.
- **PASCO** Pipe Primer is easily brushed on the pipe and fittings. The application of the primer enhances the surface preparation and adds strength adhesion at low cost.
- Pint and quart sizes with dauber.



IMPORTANT:
Always use PASCO Pipe Primer
on ALL Pipe-wrapping Jobs!

PART NUMBER	SIZE	COVERAGE IN SQUARE FEET*
9043	Pint	65
9046	Quart	125

* Approximate:
Depends on surface condition of the pipe

Pipe Tape Coverage Chart

APPLICATION DIRECTIONS

1. Surfaces to be wrapped must be clean and dry. Any oil or grease must be removed.
2. Any burrs or sharp edges must be removed or smoothed.
3. Before tape application, all bare pipe and fittings to be wrapped must be coated with PASCO PIPE PRIMER.
4. Weld beads shall be covered with one wrap or layer of tape prior to spiral wrapping.
5. Tape shall be spirally wrapped the length of the pipe using one half lap for double thickness or 1/2" overlap, depending on the individual installation.
6. When pipe is mill coated, tape must be used on the fittings and joints. To wrap a joint, first coat joint with primer. Joint shall be wrapped with tape spirally beginning on the mill coating 3" from joint. Cover joint and end tape on mill coating 3" past joint.

1 Square = 100 Square feet of tape
1" Width = 12 Rolls per square
2" Width = 6 Rolls per square
4" Width = 3 Rolls per square

Pipe Diameter		RECOM- MENDED TAPE WIDTH	MINIMUM TAPE OVERLAP	SQUARES OF TAPE NEEDED PER 100 LINEAL FEET OF PIPE	SQUARES OF TAPE NEEDED PER 100 LINEAL FEET OF PIPE	NUMBER OF SQUARE FEET PER 100 LINEAL FEET OF PIPE
ID	OD			MINIMUM OVERLAP	HALF- LAPPED	
1/2"	.84"	1"	1/4"	.294	.44	22.0
3/4"	1.05"	1"	1/4"	.367	.55	27.5
3/4"	1.05"	2"	3/8"	.338	.55	27.5
1"	1.32"	1"	1/4"	.461	.691	34.6
1"	1.32"	2"	3/8"	.425	.691	34.6
1"	1.32"	4"	1/2"	.395	.691	34.6
1-1/4"	1.66"	2"	3/8"	.535	.869	43.5
1-1/4"	1.66"	4"	1/2"	.497	.869	43.5
1-1/2"	1.90"	2"	3/8"	.612	.995	49.7
1-1/2"	1.90"	4"	1/2"	.568	.995	49.7
2"	2.38"	2"	3/8"	.767	1.246	62.3
2"	2.38"	4"	1/2"	.712	1.246	62.3
2-1/2"	2.88"	2"	3/8"	.928	1.508	75.4
2-1/2"	2.88"	4"	1/2"	.862	1.508	75.4
3"	3.50"	2"	3/8"	1.128	1.833	91.6
3"	3.50"	4"	1/2"	1.047	1.833	91.6
3-1/2"	4.00"	2"	3/8"	1.289	2.094	104.7
3-1/2"	4.00"	4"	1/2"	1.197	2.094	104.7
4"	4.50"	2"	3/8"	1.450	2.356	117.8
4"	4.50"	4"	1/2"	1.346	2.356	117.8
4-1/2"	5.00"	4"	1/2"	1.496	2.618	130.9
5"	5.75"	4"	1/2"	1.667	2.916	145.8
6"	6.63"	4"	1/2"	1.984	3.471	173.6
6"	6.63"	6"	1/2"	1.894	3.471	173.6
7"	7.63"	4"	1/2"	2.283	3.995	199.7
7"	7.63"	6"	1/2"	2.179	3.995	199.7
8"	8.63"	4"	1/2"	2.582	4.519	255.9
8"	8.63"	6"	1/2"	2.465	4.519	255.9