

**PASCO**

**SMART PLUMBING  
STARTS HERE!**

# **#42540 SELF LIGHTING TORCH**

**NEW**  
*item*

- For use with MAP-PLUS and Propane gas
- Brass flame burner tip
- Stainless steel burner tube
- Ignition button lock for continuous use
- Gas adjustment valve
- Ergonomically designed handle
- Fits all leading gas cylinders



**FROM**



**DAKOTA SOURCING, LLC**

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**PASCO SPECIALTY & MFG., INC.**  
Since 1936

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## **TO BE USED BY LICENSED CONTRACTORS ONLY.**

### **DO NOT DISCARD THESE WARNINGS AND INSTRUCTIONS**

# **#42540 SELF LIGHTING TORCH**



## **DANGER**

**This torch is used with a flammable product. Failure to comply with these Warnings and Instructions may result in an explosion or fire that may cause property damage, serious personal injury or death.**

Read and comply with the instructions and warnings in this manual and familiarize yourself with the torch before lighting and using. Review instructions and warnings periodically to maintain awareness. Do not try to operate before reading instructions.

Torches are to be used with propane only. Use only with Hand Held Propane Cylinders specifically designed for use with torches. (DOT-39 or TC-39M cylinders)

## **DANGER**

### **EXTREMELY FLAMMABLE. CONTENTS UNDER PRESSURE.**

- Keep fuel cylinders away from heat or flame.
- It is illegal and dangerous to refill the cylinder. When empty, obtain a new cylinder from your dealer.
- Federal law prohibits transportation if refilled. Penalty up to \$500,000 fine and five years imprisonment (49 U.S.C. 5124)
- Keep cylinders out of reach of children
- Avoid prolonged exposure to sunlight.
- Do not store near source of heat or in a room used for habitation.
- Always detach torch from cylinder when not in use.
- Do not breathe gas, fumes, vapor or spray. If inhaled, remove affected person to fresh air.
- Avoid contact with eyes or skin. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. For skin contact, flush with large amounts of water.
- When cylinder is empty, discard in a safe place. Do not throw cylinder in fire. Do not puncture or incinerate cylinder.

## **WARNING**

### **WARNING: Birth Defects, Reproductive Harm, and Cancer. - [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov).**

- Keep torch out of reach of children and anyone who has not read instructions. Do not point torch towards face, other persons or flammable objects. Never attempt to use torch as a cigarette lighter.
- Disconnect cylinder when not in use.
- Never attempt to modify the torch construction and Never use unapproved accessories or fuels.
- Be careful when using the torch outdoors on sunny or windy days. Bright sun makes it impossible to see the torch's flame. Wind may carry the torch's heat back towards you or other areas not intended to be heated. Windy conditions may also cause sparks to be blown into other areas with combustible materials.
- Treat the torch as you would any fine tool or instrument. Do not drop, throw, or otherwise abuse.
- Do not use a leaking, damaged or malfunctioning torch.
- Radiant energy can harm your eyes. Wear goggles having ANSI 287.12979 shade lens number appropriate to the torch operation as indicated; brazing and light cutting (3 or 4), medium cutting and light welding (4 or 5), heavy cutting and medium/heavy welding (5-8).
- Never use torch to strip paint.
- Heating a surface may cause heat to be conducted to adjoining surfaces that may be combustible or become pressurized when heated. Always check to make sure no unintended parts or materials are being heated.
- Work only in well-ventilated areas. Avoid the fumes from fluxes, lead-based paint, and all metal heating operations. Be careful to avoid fumes from cadmium plating and galvanized metal- remove these coatings in the area to be heated by filing or sanding prior to heating.



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- Avoid contact of flux with skin or eyes.
- Always wear safety glasses, protective gloves and use proper tools to handle hot work.
- Be aware that the tip of the torch can get extremely hot during use. Take precautions to protect yourself and others from accidental burns.
- Never use the torch on or near combustibles. Be careful around motor vehicles or any gasoline-fired products and beware of hidden fuel lines and tanks.
- Always make certain the torch is placed on a level surface when connected to the fuel cylinder to reduce the risk of accidental tip over. Be sure the torch is not pointed in a direction which could cause nearby objects to ignite when the torch is set down.
- Never leave the torch unattended when lit.
- Never attempt to repair or heat a gasoline tank, a chemical drum an aerosol can, a compressed gas container that held flammable liquid or gas or any other chemical. Heating these is extremely dangerous, especially after they have been "emptied".
- When thawing pipes, be very careful not to overheat surrounding materials. Use heat shield.
- Always have a fire extinguisher and a bucket of water near the torch and work area.
- This torch consumes oxygen and must only be used in well ventilated areas. Do not use in a confined space.
- Never attempt to light the torch with a setting that would result in a main flame less than one quarter inch (1/4") long. An excessively short flame will cause lighting difficulties, will result in inefficient heating and may damage the ignition mechanism.
- Always work in a clean, clear area: Remove anything adjacent to your workspace that could be mistakenly ignited, i.e. paper items, containers, food scraps, cooking-oils & kitchen towels. Before igniting your torch, the only thing nearby should be the item you plan to sear and your non-flammable work surface.

## **LIGHTING AND OPERATION**

**⚠ CAUTION:** Tipping the gas cylinder more than 60 degrees from its upright position may cause torch to flare. The torch has a built-in regulator that controls pressure and reduces the risk of pulsating or yellow flames when used other than upright. It is recommended to start working with a disposable hand torch cylinder at room temperature and to keep torch upright as much as possible.

1. Make sure the torch is cool before lighting or removing burner head or before installing or removing accessories.
2. In cold weather the size of the flame will be smaller. To produce a larger flame, pre-warm the cylinder to room temperature prior to use.
3. Never look into the burner tube or point in unsafe direction.
4. Turn ignition button to Unlock position.
5. Point the torch in a safe direction and pull ignition button toward you. Repeat if necessary. When ignition button is released the flame is automatically extinguished.
6. To engage run-lock feature, press run-lock button down while ignition button is depressed.
7. To release run-lock, pull ignition button until run-lock button releases.
8. After flame is extinguished, turn ignition button to Locked position.
9. Remove cylinder from torch when not in use.

## **STORAGE**

### **REMOVE CYLINDER FROM TORCH WHEN NOT IN USE**

1. Turn ignition button to the Locked position.
2. When torch is cool, disconnect cylinder and store torch and cylinder separately and out of reach of children. Observe cautions on cylinder label.
3. Do not expose cylinders to temperatures in excess of 120° F (48° C).
4. Store cylinders in well ventilated areas.



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### **ASSEMBLY**

1. Turn ignition button to Locked position.
2. Hold torch so that burn tip is pointed away from persons and flammable materials. Thread gas cylinder into regulator/ torch body. Hand tighten only. Do not force.
3. Check all joints and couplings periodically to insure against loose connections. With valve open, without lighting, test all connections with soapy water. If bubbles appear, gas is leaking and torch must be repaired. Never use a flame to check for leaks. Make this test in a well ventilated and spark-free area and where there are no open flames.

### **BRASS FLAME BURNER TIP**

### **STAINLESS STEEL BURNER TUBE**

### **SAFETY FRACTURE GROOVE**

### **GAS ADJUSTMENT VALVE BODY**

### **RUN-LOCK BUTTON**

### **IGNITION BUTTON**

### **ERGONOMICALLY DESIGNED HANDLE**

**CONNECT TO CYLINDER**

